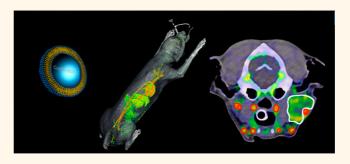


Positron Emission Tomography Based Elucidation of the Enhanced Permeability and Retention Effect in Dogs with Cancer Using Copper-64 Liposomes

Anders E. Hansen,^{†,‡} Anncatrine L. Petersen,[†] Jonas R. Henriksen,^{†,§} Betina Boerresen,[#] Palle Rasmussen,^{†,⊥} Dennis R. Elema,^{†,⊥} Per Munck af Rosenschöld,[#] Annemarie T. Kristensen,[#] Andreas Kjær,[‡] and Thomas L. Andresen^{*,†}

[†]Center for Nanomedicine and Theranostics, DTU Nanotech, Technical University of Denmark, Building 423, DK-2800 Lyngby, Denmark, [‡]Department of Clinical Physiology, Nuclear Medicine & PET, and Cluster for Molecular Imaging, Rigshospitalet, Copenhagen University Hospital and Faculty of Health Sciences, University of Copenhagen, Blegdamsvej 3B, DK-2200 Copenhagen, Denmark, [§]DTU Chemistry, Technical University of Denmark, Building 206, DK-2800 Lyngby, Denmark, ^{II} Department of Veterinary Clinical and Animal Sciences, Faculty of Health and Medical Sciences, University of Copenhagen, Dyrlaegevej 16, DK-1870 Frederiksberg, Denmark, ^LDTU Nutech, Hevesy Laboratory, Technical University of Denmark, Frederiksborgvej 399, DK-4000 Roskilde, Denmark, and [#]Radiation Medicine Research Center, Department of Radiation Oncology, Rigshospitalet, Copenhagen University Hospital, Blegdamsvej 9, DK-2100 Copenhagen, Denmark

ABSTRACT Since the first report of the enhanced permeability and retention (EPR) effect, the research in nanocarrier based antitumor drugs has been intense. The field has been devoted to treatment of cancer by exploiting EPR-based accumulation of nanocarriers in solid tumors, which for many years was considered to be a ubiquitous phenomenon. However, the understanding of differences in the EPR-effect between tumor types, heterogeneities within each patient group, and dependency on tumor development stage in humans is sparse. It is therefore important to enhance our



understanding of the EPR-effect in large animals and humans with spontaneously developed cancer. In the present paper, we describe a novel loading method of copper-64 into PEGylated liposomes and use these liposomes to evaluate the EPR-effect in 11 canine cancer patients with spontaneous solid tumors by PET/CT imaging. We thereby provide the first high-resolution analysis of EPR-based tumor accumulation in large animals. We find that the EPReffect is strong in some tumor types but cannot be considered a general feature of solid malignant tumors since we observed a high degree of accumulation heterogeneity between tumors. Six of seven included carcinomas displayed high uptake levels of liposomes, whereas one of four sarcomas displayed signs of liposome retention. We conclude that nanocarrier-radiotracers could be important in identifying cancer patients that will benefit from nanocarrier-based therapeutics in clinical practice.

KEYWORDS: nanomedicine · cancer · EPR-effect · drug delivery · imaging · nanoparticles · liposomes

The therapeutic potential of nanocarrier based chemotherapeutics for the treatment of cancer is considered huge, and considerable success has been achieved since its introduction.^{1,2} Many of the developed nanocarrier systems are considered to accumulate in tumors based on the enhanced permeability and retention (EPR)-effect,³ which in nanomedicine research has been considered a universal feature of solid malignant tumors that can serve as the basis for passive tumor targeting of therapeutic and diagnostic nanoparticles.^{4–6} Solid tumors growing beyond a size of a few millimeters depend on successful formation of neo-angiogenic blood vessels to meet their oxygen and energy requirements, and for removal of waste products.^{7,8} The blood vessels of malignant tumors display several anatomical and pathophysiological differences relative to the vessels in normal tissues. Tumors display a poorly organized vascular architecture, which have been reported to include wide endothelial fenestrations and absent lymphatic drainage.^{5,9,10} These features

* Address correspondence to Thomas.andresen@nanotech.dtu.dk.

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form the basis for the EPR-based extravasation of nanosized particles into tumor tissue.5,9 The heterogeneous tumor microenvironment contains wellcharacterized loco-regional features that may affect the accumulation of nanoparticles in tumors, including poorly perfused regions of hypoxia¹¹ and regional activity of vasoactive proteins.12,13

Massive efforts are currently directed toward the development of nanocarriers that can deliver drugs to cellular and subcellular targets in tumors. It has been argued that the therapeutic benefit of marketed nanotherapeutics for cancer relates to reduced toxicity, e.g., reduced cardiovascular toxicity of Doxil relative to doxorubicin rather than an improved therapeutic effect.¹⁴ To provide new evidence of the therapeutic potential of nanocarrier systems for treating cancer, an important question to address is related to the EPReffect. Current knowledge on the ability of nanocarriers to deliver chemotherapeutics to solid tumors mainly originates from quantitative estimation of tumor targeting in experimental models, primarily xenografts in mice, and the actual data in cancer patients is scarce. It is remarkable that despite the theoretical potential and obtained results, only limited efforts have been made to investigate tumor targeting of nanoparticle formulations in spontaneous tumors in large animals. Current knowledge on the EPR-effect in human tumors is based on studies of low-resolution single photon imaging techniques of radiolabeled liposomes.^{15–18} Liposome uptake has been investigated in a Kaposi sarcoma and a lymphoma patient.¹⁶ Furthermore, targeting and delineation has been investigated in eight high-grade gliomas¹⁷ and positive tumor identification using radiolabeled phospholipid vesicles was observed in 22 of 24 patients suffering from a few malignancies.¹⁸ Gamma camera and single-photon emission computed tomography (SPECT) imaging of ¹¹¹In-DTPAlabeled pegylated liposomes was also performed in 17 patients suffering from head and neck, breast, bronchus and cervix cancer and two glioma patients, with 12 tumors being identified by gamma camera imaging and 15 tumors identified by SPECT.¹⁵ However, all these studies only provide the conclusion that tumors were visible due to presence of radiolabeled liposomes in the tumor and did not report direct quantitative evidence of the EPR-effect, as we will show and discuss in the present study. Thus, there is a strong need for studies in large animals with spontaneous syngeneic tumors, with a microenvironment and vasculature that is comparable to human tumors, as this will elucidate the tumor targeting potential of nanocarriers and thereby guide future development of nanoparticle-based drug delivery systems.

In this study, we report a new and highly efficient method for labeling PEGylated liposomes with copper-64 and utilize positron emission tomography/ computed tomography (PET/CT) imaging to evaluate liposome tumor accumulation including heterogeneity and pharmacokinetics in family owned dogs with spontaneous solid tumors. The new loading method is based on an unassisted transport of copper-64 into liposomes, which is surprisingly efficient as diffusion of divalent cations such as Cu²⁺ across lipid bilayers is highly unexpected. We utilize the developed copper-64 liposome imaging agents for studying the EPReffect in dogs with cancer as the biological features of cancer in dogs is similar to humans and their size and heterogeneous microenvironment make them attractive models for comparative research.¹⁹ PEGylated liposomes with the same lipid composition as the clinically used Doxil formulation, radiolabeled with copper-64 ([Cu-64]-liposomes), were utilized in the study. PET/CT imaging allows for the acquisition of dynamic imaging data and determination of direct quantitative uptake data within specific regions of interest (ROI).^{20,21} The high detection sensitivity and spatial resolution of PET compared to SPECT and sensitivity compared to magnetic resonance (MR) imaging makes PET superior for quantitative studies of nanoparticle biodistribution.^{20,22,23} In addition, PET is a true quantitative technique.

RESULTS

Preparation of Liposome Imaging Probes by Unassisted Loading of Copper-64. In the present work, DSPC/CHOL/ DSPE-PEG₂₀₀₀ (56.5:38.2:5.3) liposomes were prepared with the high affinity copper chelator DOTA encapsulated. These liposomes were used for loading of [Cu-64]²⁺ by a new unassisted loading method without the use of ionophores or ion transporters,²⁴ as schematically illustrated in Figure 1a. In this method, copper-64 chloride is added to liposome solutions and postloading purification is not needed due to very high loading efficiencies, which is important for PET imaging due to the short half-life of PET isotopes (e.g., copper-64 has a 12.7 h half-life). Unassisted loading of [Cu-64]²⁺ into the liposomes was possible by increasing the temperature during loading to 55 °C, which was surprising as divalent cations are not generally expected to cross lipid bilayers.²⁴ The [Cu-64]²⁺ was trapped inside the liposome by the encapsulated DOTA. Liposome loading kinetics of [Cu-64]²⁺ was evaluated using radio-TLC (Figure 1b) and size exclusion chromatography. Full loading was observed at 55 °C within 60 min after addition of 64-copper chloride, where >98% of the copper was loaded in 10 independent experiments. The [Cu-64]²⁺ loading was surprisingly fast where 38% \pm 3% was loaded within the first minute after addition. The [Cu-64]-liposome was used without further purification in the dog study, which was possible due to the very high loading efficiency.

EPR Based Liposomal Accumulation in Spontaneous Tumors in Canine Patients. Family owned dogs suffering from spontaneous malignancies were included in the study.



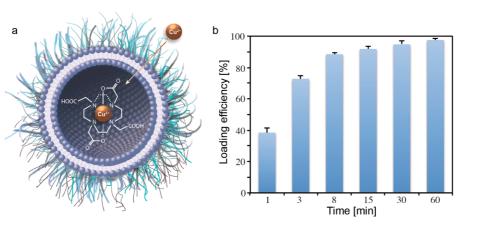


Figure 1. (a) Schematic illustration of loading of $[Cu-64]^{2+}$ into liposomes. After addition of $[Cu-64]^{2+}$ to a liposome solution, $[Cu-64]^{2+}$ diffuses across the lipid bilayer without the use of ionophores or ion-transporters. $[Cu-64]^{2+}$ then forms a complex with the encapsulated chelator (DOTA) and is hereby trapped inside the liposome. (b) Loading efficiency of liposomes given as a function of time. The loading efficiency, for loading of $[Cu-64]^{2+}$ into liposomes, was evaluated at 55 °C by the use of radio-TLC at 1, 3, 8, 15, 30, and 60 min. The liposomes were composed of HSPC/CHOL/DSPE-PEG₂₀₀₀ in the molar ratio (56.5:38.2:5.3). The error bars represent SEM (n = 3).

TABLE 1. Dog and Tumor Characteristics, and Tumor Uptake As Standardized Uptake Values (SUV) for ¹⁸FDG and [Cu-64]–Liposomes^a

							¹⁸ FDG PET/CT		1-h [64-Cu]-liposome PET/CT		24-h [64-Cu]-liposome PET/CT	
				tumor	tumor							
dog	age/sex	breed	BW (kg)	type	volume (cm ³)	tumor location	SUV _{mean}	SUV _{max}	SUV _{mean}	SUV _{max}	SUV _{mean}	SUV _{max}
1	11/M	Golden Retriever	39	scc	4.0	Intranasal	8.7	14.5	2.1	5.5	6.1	21.3
2	8/F	Mixed breed	28	AC	274.5	Mammary glands	4.8	17.6	0.7	3.2	1.3	11.2
3	5/F	Labrador Retriever	25	AC	19.4	Submandibular	5.3	8.4	1.3	4.2	1.6	7.7
4	8/F	Beagle	12	STS	32.6	Masticatory muscle	1.8	4.3	0.5	2.0	0.4	2.6
5	5/M	Münster-länder	25	STS	10.5	Neck muscle	2.0	4.7	0.6	2.3	0.4	1.4
6	6/F	Labrador Retriever	32	LS	4.8	Ante-brachium	2.4	3.6	0.8	2.5	0.6	1.5
7	12/M	Labrador Retriever	33	TCC	22.0	Intranasal	-	-	1.4	3.7	2.6	18.7
8	7/F	Labrador Retriever	27	STS	10.1	Front paw	-	-	0.6	1.6	0.3	1.4
9	9/F	Dachshund	10	AC	7.1	Mammary glands	-	-	0.7	1.7	0.7	2.0
10	10/M	Schnauzer	13	SCC	8.0	Intranasal	-	-	1.3	4.7	2.9	6.9
11	12/M	Golden Retriever	32	AC	36.6	Intranasal	-	-	-	-	1.6	10.2

^a M, male; F, female; BW, body weight; SCC, squamous cell carcinoma; AC, adenocarcinoma; STS, soft tissue sarcoma; TCC, transitional cell carcinoma; LS, liposarcoma. Carcinomas in bold. Tumor volume determined by PET/CT-scan.

All dogs had a histopathological diagnosis based on tumor formalin-fixed, paraffin-embedded HE stained tumor biopsies or sections. [Cu-64]—liposomes with a composition of HSPC/Cholesterol/DSPE-PEG₂₀₀₀ 56.5:38.2:5.3 were used (Doxil lipid composition), which allowed for high-resolution PET imaging of liposome biodistribution. Six of the included 11 dogs were also subjected to 2-[¹⁸F]fluoro-2-deoxy-D-glucose (FDG) PET/CT imaging. FDG PET/CT has a central position for PET imaging of cancer patients and was performed for tumor delineation and staging purposes.

The first [Cu-64]—liposome PET/CT scan was recorded 1 day after the FDG PET/CT. Dogs had PET/CT scans performed on two consecutive days approximately 24 h apart, except for dog 11 where the 1-h [Cu-64]—liposome PET/CT was not performed for technical reasons. The [Cu-64]—liposomes were administered by intravenous infusion at increasing rates

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over a 20 min period. None of the included dogs displayed any anaphylactic, toxic or adverse reactions. Tumor characteristics and PET uptake of FDG and [Cu-64]-liposomes (standardized uptake value (SUV)) are reported in Table 1. [Cu-64]-liposome PET scans were performed dynamically during the initial 0-40 min over the liver and spleen, and hereafter 40-60 min over the tumor (termed 1-h scan), and again after 24 h (termed 24-h scan). The FDG scanned carcinomas displayed higher SUV of FDG relative to the sarcomas, which is in agreement with a previous report on FDG PET in dogs.²⁵ All carcinomas displayed increased mean SUV (SUV_{mean}) and particularly maximum SUV (SUV_{max}) of [Cu-64]-liposomes between the 1-h and 24-h PET scans, except dog 9 where SUV_{mean} did not increase between scans. Oppositely, SUV did not increase for the sarcomas, except for a SUV_{max} increase in dog 4.

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Accumulation levels of [Cu-64]—liposomes were determined by calculating decay corrected percentage of injected dose (%ID) of [Cu-64]—liposomes in tumors (Table 2). The included carcinomas displayed increased total tumor, mean and maximum %ID of [Cu-64]—liposomes between the 1-h and 24-h PET scans, except dog 9 where a slightly decreased mean and total %ID/g was observed. The included sarcomas displayed decreased %ID values, except for a slightly increased maximum %ID in dog 4. The tumor

TABLE 2.	Tumor	Uptake	Levels	of	[Cu-64]-Liposomes			
1 and 24 h after Injection ^a								

	1-h [Cı	ı-64]—liposon	ne PET/CT	24-h [Cu-64]—liposome PET/CT				
	total	mean	max	total	mean	max		
dog	%ID	%ID/kg	%ID/kg	%ID	%ID/kg	%ID/kg		
1	0.02	4.6	16	0.07	17	59		
2	0.61	2.5	11	1.29	4.8	40		
3	0.11	5.2	17	0.13	6.5	31		
4	0.14	3.8	15	0.11	3.5	21		
5	0.03	2.5	7.7	0.02	1.5	5.7		
6	0.01	2.3	7.9	0.01	1.8	4.7		
7	0.10	4.2	11.2	0.18	8.1	57.1		
8	0.03	2.2	6.1	0.01	1.1	5.3		
9	0.09	7.4	17	0.05	6.7	20.0		
10	0.10	11.2	35.8	0.19	23.1	54.1		
11	-	-	-	0.20	5.4	32.0		

^{*a*} Total %ID: percentage of injected dose in total. Mean and max %ID/kg: mean and maximum percentage of injected dose per kg of tumor tissue determined from liposome PET/CT scans performed 1 and 24 h after injection. Carcinomas in bold.

mean %ID/kg after a distribution period of only 1 h is expected to primarily consist of activity in tumor vasculature and ranged from 2.2-11.2 (mean 4.5, SEM 0.8) %ID/kg.

Visual evaluation of the PET/CT images clearly illustrated the differences between the included carcinomas and sarcomas. [Cu-64]-liposome PET/CT clearly delineated all carcinomas, except the mammary adenocarcinoma of dog 9, but none of the sarcomas after 24 h (Figure 2a-f). Importantly, the observed heterogeneity in tumor voxel uptake levels could be visually appreciated even in tumors displaying avid accumulation of [Cu-64]-liposomes (Figure 2c,d). PET/CT images of all 11 dogs are shown in Supporting Information Figures S1 and S2. The observed difference in accumulation levels of [Cu-64]-liposomes between carcinomas and sarcomas is illustrated by the tumor maximum to blood mean and tumor mean to blood mean ratios, as well as tumor to liver and muscle ratios (Figure 3). The tumor-to-reference tissue ratios identify differences between tumors and underline the variation in tumor targeting potential of liposomal systems for different malignancies. The tumor-to-blood ratios between the 1-h and 24-h time point gives information about the extravasation of liposomes into tumor tissue. Most noteworthy is that we observe an increase in the tumor max to blood mean ratio between the 1-h and 24-h scans in all except one of the carcinomas but only see such an increase in one of the sarcomas (Figure 3a). Also, we only observe a very high increase in tumor mean to blood mean ratio in 2 of the dogs investigated

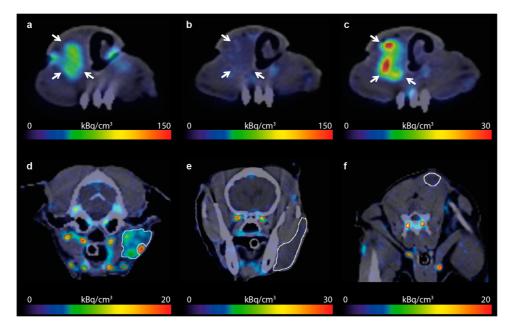


Figure 2. FDG PET/CT and [Cu-64]–liposome PET/CT. PET/CT image of the intranasal squamous cell carcinoma in the right nasal cavity of dog 1 (a–c), illustrating tumor accumulation of FDG (a), [Cu-64]–liposome PET/CT 1 h after liposome infusion (b), [Cu-64]–liposome PET/CT 24 h after liposome infusion (c). The heterogeneous tumor uptake of the liposomes (24-h PET/CT) can be visually appreciated on the 24-h [Cu-64]–liposome PET/CT image of the adenocarcinoma of dog 3 (d). The 24-h [Cu-64]–liposome PET/CT images of the soft tissue sarcomas (STS) in the mandibular region of dog 4 (e) and the neck musculature of dog 5 (f) illustrate the low accumulation in these tumors relative the carcinomas (c and d). Tumors are marked by arrows or delineated by white lines and larger blood vessels by red circles.



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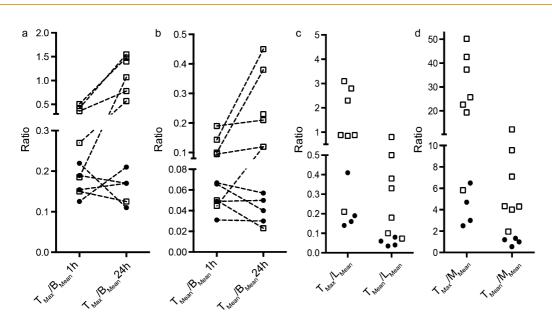


Figure 3. Tumor-to-reference tissue activity ratios. Tumor maximum to blood mean (T_{max}/B_{mean}) and tumor mean to blood mean (T_{mean}/B_{mean}) activity ratios on the 1-h and 24-h PET scans (a and b) and tumor maximum to liver mean (T_{max}/L_{mean}) and tumor mean activity to liver mean (T_{mean}/L_{mean}) (c) and muscle mean (M_{mean}) (d) activity ratios at the 24-h PET scan. Carcinomas (\Box) and sarcomas (Θ).

(Figure 3b), which underlines the heterogeneity in the EPR-effect in the investigated tumor types.

We generated histograms of voxel %ID/kg to provide an analysis of the voxel activity distribution (Supporting Information Figure S3). From the histograms, the heterogeneity in [Cu-64]—liposome activity can be readily appreciated for all tumors. To obtain acceptable lesion identification, a lesion to background ratio (*e.g.*, tumor-to-muscle ratio) above 1.5 is generally required.²⁶ All of the included tumors displayed a $T_{max}/$ M_{mean} ratio above 1.5. However, for the sarcomas, less than 30% of tumor voxels displayed an acceptable ratio, whereas the majority of voxels displayed a T_{voxel}/M_{mean} ratio above 1.5 for the included carcinomas, except dog 9 (Supporting Information Figure S4).

We identified multiple pulmonary and lymph node metastases on the FDG PET/CT scans from dog 2 and these displayed [Cu-64]—liposome activity (Figure 4a,b). The lymph node metastases were confirmed by cytology. FDG uptake was observed in the metastatic lesions (mean SUV 3.5—6.8 and maximum SUV 5.3—16.7). Mean 24-h [Cu-64]—liposome SUV for metastatic lesions ranged from 0.9 to 2.1 and maximum SUV from 1.3 to 7.9. These observations suggest that the EPR-effect may also exist in metastases originating from primary EPR-positive tumors, thus suggesting that at least some macroscopic metastases will benefit from nanocarrier based drug delivery systems. No metastases were identified in any of the remaining dogs.

Kinetics and Biodistribution. We derived time activity curves (TAC) for blood, liver and spleen from the dynamic PET scan acquired during the initial 40 min of liposome distribution (including the infusion period), reconstructed at 1 min intervals, and from the 24-h PET

scan (Figure 5a). The %ID/cm³ increases in the blood during the 20 min infusion period and decreases to reach a mean of 0.039 %ID/cm³ (SEM 0.014) after a distribution period of 24 h (Figure 5a,b). The %ID/cm³ in the liver and spleen increased during the infusion and reached mean uptakes of 0.025 %ID/cm³ (SEM 0.007) and 0.014 %ID/cm³ (SEM 0.005) after 24 h. Considering the blood volume in liver and spleen, the nonblood associated [Cu-64]-liposome activity in these organs increases over the 24 h period. This indicates that the PEGylated liposomes undergo the expected elimination by the reticuloendothelial system. We observed no signs of liposome leakage of Cu-DOTA on the PET images, i.e., we observed no increase in activity in the urinary bladder, we observed normal spleen or liver uptake (the standard liposome clearance organs), and the PET image analysis conveyed what could be expected for long-circulating liposomes. Comparison of [Cu-64]-liposomes, free [Cu-64]-DOTA and free [Cu-64(aq)] was performed in mice to determine differences in biodistribution and accumulation kinetics (Supporting Information Figure S5). Kinetics and biodistribution of the three [Cu-64] compositions indicate that [Cu-64]-liposomes are stable in dogs, i.e., no indication of leakage of [Cu-64]-DOTA was observed. Additionally, a study where [Cu-64]-liposomes were incubated in canine plasma revealed that the stability of [Cu-64]-liposomes was very high with <3% leakage of [Cu-64]-DOTA (Supporting Information Figure S6).

TACs of decay corrected percentage of [Cu-64] liposome in circulation were calculated from triplicates of well-counted blood samples (Figure 5b). Circulating half-life was estimated to be 35.0 h (SEM 4.2 h), based on nonlinear one-phase exponential decay.

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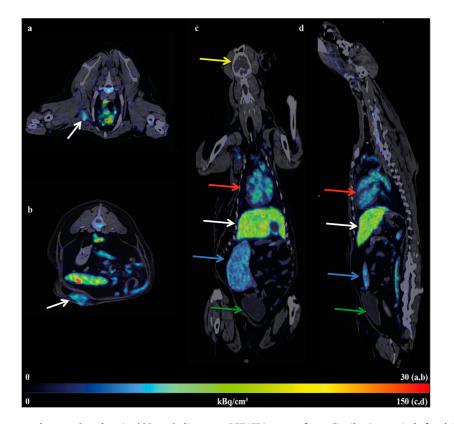


Figure 4. Transversal, coronal, and sagittal [Cu-64]—liposome PET/CT images after a distribution period of 24 h in dog 2. (a) Transversal PET/CT image, [Cu-64]—liposome uptake can be appreciated in the axillary lymph node (arrow) and in the larger centrally located blood vessels; (b) transversal PET/CT image, [Cu-64]—liposome uptake can be appreciated in the tumor (arrow), larger blood vessels and in the spleen located above the tumor. The high [Cu-64]—liposome activity levels in the blood can be appreciated in the heart ventricles, larger blood vessels, liver and spleen visualized in the coronal plane (c) and sagittal plane (d). (c and d) Brain (yellow arrow), heart displaying the difference between blood activity in heart chambers and heart musculature (red arrow), liver (white arrow), where the circular gall bladder can be appreciated as a circular structure within the liver without any noteworthy [Cu-64]—liposome uptake, spleen (blue arrow), and urinary bladder (green arrow).

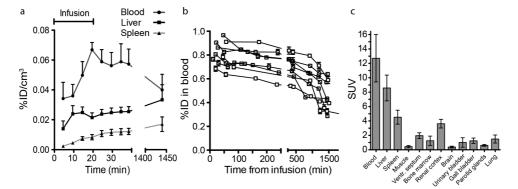


Figure 5. [Cu-64]–liposome distribution and circulating properties. (a) Percentage of injected dose (%ID) of [Cu-64]–liposomes per cm³ of blood, liver and spleen plotted against distribution time for the initial 40 min and after approximately 24 h (mean \pm SEM). (b) Time activity curves (TAC) of fraction of injected activity of [Cu-64]–liposomes in blood circulation at various distribution time points. Fraction of injected activity is based on a calculated blood volume of 8% of total bodyweight (mean \pm SEM). (c) Biodistribution of [Cu-64]–liposomes after a distribution period of approximately 24 h (standardized uptake value (SUV) mean \pm SEM).

Goodness-of-fit (R^2) ranged from 0.80 to 0.92 indicating an acceptable curve fit. The estimated circulating half-life is comparable to that reported in humans for pegylated liposomal doxorubicin (Doxil) and [In-111]labeled pegylated liposomes.^{15,27} The circulating halflife of the liposome formulation could be appreciated on the 24-h PET/CT images (Figure 4). Biodistribution in selected tissues and organs was determined from the 24-h [Cu-64]–liposome PET scans (Figure 5c). High activity of [Cu-64]–liposomes was observed in the aorta, liver, spleen and renal cortices, whereas the lowest activity was observed in bone marrow (proximal humerus), lung, muscle, brain and parotid glands.

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DISCUSSION

In the present study, we have developed a new method for preparing PET radionuclide [Cu-64]²⁺ labeled liposomes that can easily be used for radiolabeling liposomes in both preclinical and clinical settings. The highly efficient and fast loading procedure that was developed, where [Cu-64]²⁺ is efficiently diffusing across the liposome membrane at elevated temperature, was a surprise to us, and we tested loading of Ca²⁺ to investigate if this was a general phenomenon. Ca²⁺ was not able to diffuse across the liposome membrane, and it seems that there are differences in the membrane interactions of Cu²⁺ and Ca²⁺. The exact mechanism that is causing this difference is unknown to us, and we were highly surprised that we can load [Cu-64]²⁺ so effectively into liposomes by using a chemical gradient constituted by the DOTA chelate. We will in future studies further investigate this phenomenon. This study furthermore represents the first PET/CT study of a radiolabeled nanocarrier in a clinical animal model with spontaneous tumors. The PET/CT imaging provided high-resolution and guantitative data on liposome tumor accumulation in dogs with cancer, which are comparable to human cancers. Thus, the study provides unique new information that should be evaluated in the context of how nanocarrier based drug delivery systems of antitumor agents that depends on the EPR-effect will improve intratumoral accumulation and therapeutic efficacy relative to corresponding free drugs. Additionally, uptake and release kinetics must be appropriate relative to the drug delivered in order to achieve maximal efficacy. On the basis of these considerations, tumor targeted nanocarrier drug delivery systems may prove to have very different efficacy for different tumors and could potentially decrease the therapeutic efficacy relative to the freeagent in some instances.²⁸ The liposome formulation under investigation is the same as used in the marketed formulation Doxil with respect to liposome size and lipid composition but does not have the elongated shape as Doxil. The data reported on tumor uptake and intratumoral heterogeneity is therefore expected to be representative for long-circulating liposome formulations and potentially also a number of other PEGylated nanocarriers in the same size range.

Radiolabeled liposomes have previously been evaluated in human cancer patients.^{15–18} The tumor accumulation levels of [Cu-64]–liposomes in the included carcinomas that displayed EPR effects (based on increasing accumulation between scans) are compatible to those reported in previous human cancers evaluated by gamma camera and SPECT imaging.¹⁵ The authors report tumor uptake from tumor size estimations to range from 2.7 to 53.0 %ID/kg. Tumor uptake was found to decrease with increasing tumor size, and highest uptake was observed in head and neck squamous cell carcinoma (SCC), intermediate

uptake in lung cancers and lowest in breast cancers.¹⁵ However, these reports in human cancers have only provided semiquantitative estimation of liposome biodistribution based on single photon imaging at a single time-point, which, considering circulation times and tumor blood volume, limits the evaluation of the EPReffect. Due to the high detection sensitivity and spatial resolution and the true quantitative nature of PET, we can report accurate 3D quantitative measurements of [Cu-64]-liposome distribution after a shorter distribution period. Tumor-to-blood ratios are therefore reported at 1 and 24 h after liposome infusion. This analysis clearly demonstrates the EPR-effect, as the tumor-to-blood ratio will increase if the nanocarriers extravasate into the interstitial space in the tumor. The EPR-effect was found to be present only in the carcinomas, except one mammary adenocarcinoma, as derived from the increased uptake level and retention of liposomes after a distribution period of 24 h (evaluated by tumor-to-blood ratios). The small SCC of dog 1 displayed the largest increase in %ID/kg and tumor-to-muscle ratio between 1 and 24 h of distribution, which is in accordance with previous reports.^{15,29} The study by Harrington et al.¹⁵ reports four of five breast cancers as positive (visible) on both planar gamma camera and SPECT imaging after 72 h. However, activity levels of radiolabeled liposomes in at least two, but potentially 3 out of 4, of the positive breast cancers are comparable to those observed in the present study after only 1 h of liposome distribution, and it may therefore be more reflective of tumor blood volume. This observation questions whether positive images always reflect the EPR-effect and underlines that a minimum of two scanning time points may be needed to identify the EPR-effect by imaging. Due to the limited number of studies and the potential poor correlation between tumor visualization by imaging and the presence of the EPR-effect in tumors, further studies are warranted in humans to clarify which tumor types can benefit the most from nanocarrier based

The observed intratumoral heterogeneity in liposome accumulation underlines the importance of further elucidation of liposome accumulation and drug release. To what extent this is influenced by hypoxic regions, interstitial fluid pressure and regional differences in vasoactive factors or how it will influence distribution of liposomes functionalized with ligands that target tumor specific receptors is not clear, and studies are required to identify the interdependence of these parameters. This study, therefore, in addition to providing new information on EPR-based tumor accumulation and heterogeneity, also highlights the importance of further elucidating the drug distribution of liposome-encapsulated drug following their release. These issues may be a potential Achilles' heel for nanocarrier based drug delivery systems as cancer

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cells with known therapeutic resistance, including hypoxic cells and cancer stem cells, may reside in perinecrotic and/or hypoxic regions and niches displaying low accumulation of nanocarriers. When evaluating the histograms and activity levels of this study, the resolution of the PET scan and reconstruction algorithm must be taken into consideration as each voxel represents a large number of cancer cells and a small, potentially heterogeneous, tumor subvolume. The histograms therefore provide information on the liposome concentrations that can be achieved within solid tumors, which again must be compared to studies of drug release kinetics and diffusion and distribution of released free antitumor agents.

The accumulation level (%ID) that was achieved in the tumors in this study, relative to those reported for experimental models, may, if translated directly, seem disappointing. However, we have previously reported tumor accumulation levels of passively accumulating radiolabeled liposomes to range from 4.8 to 6.0 %ID/cm³ between 24 and 48 h after injection in different xenograft models.^{24,30} However, if considering that the tumors of the experimental animal models represented between 2 and 5% of the total body weight and applying a similar relationship between tumor and host compatible for the carcinomas of the present dog study, similar numbers are achieved based on %ID/cm³. The evaluation of liposomal accumulation in experimental rodent models must therefore be carefully interpreted when investigating the potential for imaging and drug delivery systems.

On the basis of the findings in the present study, EPR-based passive accumulation of PEGylated liposomes (or other nanocarriers) in the 100 nm size-range cannot be considered a universal feature of all solid tumors. In this study, the SCC tumor had the highest EPR-effect, and it is noteworthy that the majority of tumors included in the Harrington *et al.*¹⁵ study also were SCC tumors. Different approaches are currently being investigated to improve and increase the EPReffect, including downsizing of nanoparticles and manipulation of tumor microenvironment,^{10,31} which could generate important information that could expand the tumor types where nanocarriers will be effective. Another approach has been to specifically trigger drug release from nanocarriers within the tumor vasculature to improve drug distribution in tumor.³² Furthermore, the influence of cytotoxic agents, antiangiogenic drugs and radiotherapy must be investigated, to identify their impact on EPR-based drug delivery. Importantly, the optimization of drug delivery may become central in cancer therapy when considering the growing skepticism toward the possibilities and perspectives for individualized targeted therapy,³³ making tumor specific and dose escalating delivery of chemotherapeutic agents an attractive methodology to overcome resistance and improve treatment outcome.

CONCLUSION

In the present article, we have presented a new and highly efficient method for loading copper-64 PET isotopes into liposomes without the use of ionophores based on a highly surprising diffusion of copper ions across liposome membranes where it is then entrapped by a high affinity copper chelator. This new loading method will be highly valuable in future PET studies with liposomes in animals and patients. Furthermore, even with the moderate number of 11 canine cancer patients and different histologies included, which is a consequence of the logistics of using family owned canine patients, this study identifies several highly important issues for nanocarrier based drug delivery to spontaneous tumors, including tumor type dependent differences and accumulation heterogeneity. Moderate to high nanocarrier tumor accumulation levels were achieved in spontaneous carcinomas based on the EPR-effect, which underlines the potential of nanocarrier drug delivery systems for elevating drug concentrations specifically within certain tumors. However, heterogeneity in intratumoral liposome distribution and drug release in the extracellular matrix may prove to be very important issues for optimization of liposomal drug delivery to achieve high therapeutic efficacy. Importantly, based on our observations, studies of specific malignancies and potentially even tumors of individual patients are needed to identify patients that are likely to benefit from nanocarrier based drug delivery. Radiolabeled liposomes may therefore serve as theranostic imaging agents guiding both diagnostic and therapeutic intervention for several malignancies in future clinical practice and guide patient selection for optimized clinical trails.

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MATERIALS AND METHODS

Study Population. Canine cancer patients suffering from solid malignant tumors were eligible for inclusion. All dogs underwent clinical examination and had blood biochemical, hematological and urine analysis performed in preparation for anesthesia and to identify concurrent illnesses. Owners of included dogs provided written informed consent prior to inclusion. Eleven dogs met the inclusion criteria; 5 soft tissue sarcomas, 6 carcinomas (Table 1). The study protocol was

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approved by the ethical and administrative committee at the Department of Small Animal Clinical Sciences, University of Copenhagen, Denmark.

Liposome Formulation and Production: Materials. Freeze-dried lipid mixture, hydrogenated soy phosphatidylcholine (HSPC)/cholesterol (Chol)/1,2-distearoyl-*sn*-glycero-3-phosphoethanolamine-*N*-[methoxy (polyethylene glycol)-2000] (DSPE-PEG₂₀₀₀) in the molar ratio (56.5:38.2:5.3) was purchased from LipoidGmbH (Ludwigshafen, Germany). 1,4,7,10-Tetra-azacyclododecane-1,4,7,10-tetraacetic acid (DOTA) was purchased from Macrocyclics

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(Dallas, TX). All other solvents and chemicals were purchased from Sigma-Aldrich (Schnelldorf, Germany) and were used without further purification. The 10 mL LIPEX Thermobarrel Extruder and polycarbonate membranes were purchased from Northern Lipids (Burnaby, Canada), and the Minimate tangential flow filtration system was purchased from Pall Corporation (Canada).

Preparation of DOTA-Liposomes and Empty-Liposomes. Freezedried Lipoid lipid mixture: HSPC/Chol/DSPE-PEG₂₀₀₀ in the molar ratio (56.5:38.2:5.3) was hydrated with a HEPES buffer (10 mM, 150 mM NaCl, pH 7.4) containing DOTA ($C_{DOTA} = 10$ mM) adjusted to pH 7.4 and 335 mOsm/L, and subsequently placed on a heating block with stirring at 65 °C for 80 min. The hydrated solution was then extruded through polycarbonate membranes with pore sizes of 100 nm to generate 100 nm sized liposomes using a 10 mL LIPEX Thermobarrel Extruder placed on a heating block at 65 °C during the extrusion process. The extruded 100 nm liposome-solution was then transferred to a Minimate tangential flow filtration system to remove unencapsulated DOTA on the outside of the liposomes. The external buffer solution containing DOTA was replaced with a HEPES buffer (10 mM, 150 mM NaCl, pH 7.4, 295 mOsm/L). The purified DOTA-containing liposomes were then loaded with [Cu-64] (as described below) before in vivo administration.

Empty-liposomes consisting of freeze-dried Lipoid lipid mixture: HSPC/Chol/DSPE-PEG₂₀₀₀ in the molar ratio (56.5:38.2:5.3) were prepared as follow. The lipids were dispersed by adding an aqueous solution, a HEPES buffer (10 mM, 150 mM NaCl, pH 7.4, 295 mOsm/L). The solution was then hydrated at 65 °C for 60 min followed by extrusion through polycarbonate membranes to generate 100 nm sized liposomes using a 10 mL LIPEX Thermobarrel Extruder.

The size and zeta-potential of both DOTA–liposomes and Empty-liposomes were monitored using dynamic light scattering (ZetaPALS, Brookhaven Instruments) over the period where dogs were enrolled in the study, which yielded an average diameter of 110 ±5 nm (PDI < 0.075) and an average zeta-potential of -7 ± 3 mV. The lipid/phosphorus concentration was verified by measurement of phosphorus concentration using ICP-MS (iCAP Q, Thermo Scientific, DE) using Gallium as internal standard.

[Cu-64] Production. Copper-64 was produced on a PETtrace cyclotron (GE Healthcare) equipped with a beamline. The production of [Cu-64] was carried out *via* the ⁶⁴Ni(p,n)⁶⁴Cu nuclear reaction using a solid target system consisting of a water cooled target mounted on the beamline. The target consisted of [Ni-64] metal (enriched to >99%) electroplated on a silver disc backing. A proton beam of 16 MeV and a beam current of 20 mA were used. After irradiation, the target was transferred to the laboratory for further chemical processing where [Cu-64] was isolated using ion exchange chromatography. Final evaporation from aqueous HCl yielded [Cu-64] as [Cu-64]Cl₂.

[Cu-64] Labeled Liposomes. Purified DOTA-containing liposomes were added to the vial containing the radioactive [Cu-64]Cl₂ followed by incubation at 55 °C for 60 min. The fraction of unentrapped [Cu-64]-DOTA in the loaded [Cu-64]-liposome solution was quantified by separating [Cu-64]-DOTA from [Cu-64]-liposomes by size exclusion chromatography using a Sephadex G-50 column (1 imes 25 cm) eluted with a HEPES buffer (10 mM, 150 mM NaCl, pH 7.4). The fraction of unentrapped free [Cu-64] in the [Cu-64]-liposome solution was quantified by separating unentrapped [Cu-64] from [Cu-64]-DOTA by radiothin layer chromatography (radio-TLC). The radiochemical purity of the produced radiolabeled [Cu-64]-liposomes was >95% in all productions used in this study. Before infusion, Empty-liposomes (4.3 mg lipid/kg canine) were added to the [Cu-64]-liposomes solution to ensure injection of a sufficient amount of liposomes to make them long circulating.

PET/CT. PET/CT scans were performed using a combined PET/CT scanner (Biograph 40 PET/CT or Biograph 64 PET/CT, Siemens, Erlangen, Germany), consisting of a high resolution PET scanner (4×4 mm LSO crystal elements, 32440 LSO crystals, 21.6 cm axial field) and a 40 or 64-row multislice CT scanner. CT parameters used were a slice thickness of 3.0 mm,

120 kV, 170 mAs, pitch 1.2, collimation 24 \times 1.2 mm and a B30 kernel. The PET scans were acquired using static image acquisition and dynamic list mode acquisition. Images were reconstructed using a 3D acquisition mode and attenuation corrected using the concurrent CT scan. PET images were reconstructed using TrueX (Siemens, Erlangen, Germany) 3D reconstruction (21 iterations, 3 subsets), and smoothed using a Gaussian filter having a fwhm of 2 mm in all directions, and a matrix size of 336 \times 336.

Study Procedure FDG PET/CT (Day 1). The dogs were fasted for a minimum of 12 h prior to imaging and all were confirmed to have normal serum glucose concentrations. Dogs were premedicated with methadone (0.2–0.3 mg/kg IM). FDG was injected intravenously as a bolus. Dogs received a mean FDG activity of 7.0 MBq/kg (range: 3.8–9.85 MBq/kg).

All dogs were visually monitored after FDG administration. Following a distribution period for the tracer (mean 61 min (range: 56–67 min)), anesthesia was performed using a continuous infusion of propofol (15–25 mg/kg/h), and provided with 100% oxygen via a tracheal tube. FDG PET/CT scans were performed as a 3 min multifield of view (FOV) whole body PET scan.

Study Procedure [Cu-64]-Liposome PET/CT (Days 2 and 3). [Cu-64]liposome PET scans were performed as two separate scanning session commencing between 24 and 48 h after the FDG PET/CT scan. The first [Cu-64]-liposome scan was initiated simultaneously with the infusion of radiolabeled liposomes (termed day 1-h scan) and the second liposome scan was performed approximately 24 h after (termed day 24-h scan). Anesthesia was conducted as for the FDG PET/CT scan, and all dogs received 2 mg/kg dexamethasone disodium phosphate ${\sim}2$ h prior to infusion of [Cu-64]-liposomes to minimize risks for immunogenic reactions. Radiolabeled liposomes were infused at increasing rates over a period of 20 min using an automated injection pump. Infusion rates were 0.5 mL/min (0-5 min), 1.0 mL/min (5-10 min), 2.5 mL/min (10-15 min), and 4 mL/min (15-20 min) for a total infusion volume of 40 mL. Dogs received a mean [Cu-64]-liposomal activity of ~10 MBg/kg.

The 1-h [Cu-64]—liposome PET/CT scan was performed as a dynamic list mode acquisition. In dogs 1–6, the PET scanner FOV was positioned to cover the liver and spleen region for the initial 0–40 min. After 40 min, the PET scanner FOV was moved to the tumor region for a 20 min dynamic list mode acquisition. Dynamic list mode data were temporally reconstructed into images at 1 min intervals and the list mode data from the tumor region was additionally reconstructed into a summarized 5 min image based on 55–60 min list mode data. The tumor of dog 2 could not be covered by a single FOV and an additional static 2.5 min FOV scan was performed to cover the entire tumor volume and these images served as the basis for determining tumor uptake values at the 1-h scans.

The 24-h [Cu-64]–liposome PET/CT scan was initiated by a static 5 min FOV acquisition in the tumor region followed by a 2.5 min FOV whole body PET scan. [Cu-64]–liposome PET/CT scans were reconstructed using the same TrueX reconstruction algorithm and parameters as for the FDG PET scans and attenuation corrected using the concurrently acquired CT scan.

Image Analysis. Attenuation corrected and reconstructed PET/CT images were post processed using commercial software (Pmod, ver. 3.304, Pmod Technologies, Switzerland).

Tumor volumes of interests (VOIs) were manually delineated on the FDG PET/CT and [Cu-64]—liposome PET/CT scans, without applying any threshold for the PET uptake following the different malignancies being evaluated. FDG uptake was reported as tumor mean and maximum standardized uptake value (SUV). Tumor uptake of [Cu-64]—liposome on the 1-h (5 min reconstruction, 55—60 min list mode data) and 24-h tumor scans was reported as tumor mean and maximum SUV and 24-h scan voxel uptake histogram constructed. Tumor uptake percentage of injected dose (%ID) was calculated for the whole tumor and for voxel mean and maximum. Intratumoral heterogeneity of liposome accumulation was investigated by constructing voxel uptake histograms of tumor VOIs based on the 24-h PET images.

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Pulmonary and lymph node metastases were identified and delineated in dog 2; the uptake levels of FDG and [Cu-64]—liposome are reported as for the primary tumors.

PET time activity curves (PET-TAC) for blood, liver and spleen were generated from the 1-h scan on temporally reconstructed images. Blood activity was determined by generating a large VOI around the aorta and subsequently segmenting the VOI by an 80% of maximum threshold to minimize partial volume effects and nonblood associated activity. VOIs manually drawn well within the margins of liver and spleen on five consecutive image slices were used for the determination of temporal activity. PET blood activity for the determination of tumor to blood ratios at the 1-h PET scan was estimated by decay correcting average blood activity 38–40 min postinjection (pi) to the 1-h time point of tumor activity. For technical reasons, TAC curves were not constructed for dogs 9 and 10.

[Cu-64]—liposome biodistribution and tumor to reference tissue uptake ratios at the 24-h whole body PET scan 24 h after liposome infusion were evaluated by constructing reference VOIs in the following tissues: aorta, liver, spleen, muscle (average of five regions), lung (peripheral region), bone marrow (proximal humerus, representing red bone marrow), ventricular septum, parotid salivary glands, urinary bladder and gall bladder. All regions were drawn well within the margins of tissues and organs and excluding regions containing larger blood vessels, e.g., the hilar region of the liver, to avoid artifacts and minimize partial volume effects and respiratory movement. Aorta VOIs were constructed as described above. Ventricular septum VOIs were formed by PET uptake based on segmentation to minimize the effects of blood activity in heart ventricles and heart movement during scanning. In short a spherical VOI including the right and left heart ventricles and ventricular septum was constructed and segmentation was performed.

Time Activity Curves (TACs). TACs were generated for the individual dogs by collecting multiple blood samples. Blood samples were collected as allowed for during and after the [Cu-64]–liposome PET/CT scans without interfering with scanning procedures. Ten dogs had blood samples collected between 11 and 1509 min after completing the liposome infusion. EDTA stabilized blood samples were well counted (Gamma counter, PerkinElmer, Australia) in triplicates and decay corrected specific blood activity of [Cu-64]–liposome was calculated. The relative percentage of [Cu-64]–liposome in circulation was estimated from an expected blood mass of 8% of total body weight and relative blood content plotted against distribution period. Circulating half-life of liposomes was calculated using the nonlinear one-phase exponential decay equation: $y = Ae^{-kt}$, $t_{1/2} = 0.693/k$.

Conflict of Interest: The authors declare the following competing financial interest(s): J.C.B. is a co-founder and shareholder of Ionera Technologies GmbH as well as of Nanion Technologies GmbH.

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Supporting Information Available: PET images of all 11 dogs (Figure S1 and S2), histograms displaying voxel-wise uptake characteristics of %ID/kg [Cu-64]–liposome in tumor from included dogs (Figure S3), histograms displaying voxel-wise tumor_{voxel}-to-muscle_{mean} ratios [Cu-64]–liposome activity (Figure S4), PET/CT images of [64-Cu(aq)], [Cu-64]–DOTA and [Cu-64]–liposomes loaded with ⁶⁴Cu in dog plasma (Figure S6). The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsnano.5b01324.

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